

Bottoms

New or restored boats


 fiberglass

Preparation:

NEW: carefully wash by hand with a grease and wax remover SIRIO to remove all traces of wax from the mould and then rinse with fresh water.

PAINT REMOVAL: apply a 1 mm coat of water-based paint remover TEMPEST to the old antifouling. Leave on for a few hours. Use a spatula to remove the detached paint layers. If necessary, repeat. Rinse well with fresh water. Sand the surface with P 180/240. Remove all dust.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
1	DELTA 2000 653. ...	4	8	95	40	11	693 (10)	DELTA 2000 allows for optimal adhesion directly to the gelcoat. It is indispensable that the surface is perfectly clean and dry.
2	Antifouling of choice (see p. 4)	24	...	110	50	10	703 (5)	Apply to DELTA 2000 within 8 hours. Otherwise, sand with P180/240 when dry. Launch after min. 12 hrs.

New or restored boats


 wood

Preparation:

NEW: The wood must be perfectly dry and free from all traces of dirt, grease or dust.

PAINT REMOVAL: apply a 1 mm coat of TEMPEST water-based paint remover to the old antifouling. Leave on for a few hours. Use a spatula to remove the detached paint layers. If necessary, repeat. Rinse well with fresh water. Sand the surface with P 180/240. If profiling is necessary, apply DELTA 2000 directly on the wood and then apply EPOLIGHT for large imperfections and/or EPOMAR or EPOXYCOQUE 401 to shave. Remove all dust.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
Two-component cycle Max. wood moisture 18%								
3	RESIN W.S. 660.105 + hardener of choice 661.205 o 661.206	3	24	100	100	10 ⁽¹⁾	-	If more than 24 hrs. pass between coats, and before applying DELTA 2000, wash with fresh water using grey Scotch Brite. Apply to DELTA 2000 within 8 hours. Otherwise, sand with P180/240 when dry. Launch after min. 12 hrs.
1	DELTA 2000 653. ...	6	8	95	40	12	693 (10)	
2	Antifouling of choice (see p. 4)	24	...	110	50	10	703 (5)	
Single component cycle Max. wood moisture 20%								
1	MISTRAL undercoat 628.051	8	...	120	40	7	703 (30)	Apply directly to the wood with a penetrating function
3	MISTRAL undercoat 628.051	8	...	150	60	5,5	703 (10)	Apply thickly for waterproofing
2	Antifouling of choice (see p. 4)	24	...	110	50	10	703 (5)	Launch after min. 12 hrs.

⁽¹⁾ Theor. coverage mq/kg.

Note: For more information, please consult the West System manuals: Technical manual, restoration and repairing wooden boats, etc.