

Bottoms and Bulb

New or restored boats



Preparation:

Sandblast to grade SA 2, 1/2 or, for small surfaces, sand dry with P100. Note: immediately following the sandblasting apply the EPOZINC galvaniser. If profiling is necessary apply a coat of DELTA 2000 directly on the ZP 632 and then EPOLIGHT for large imperfections and/or EPOMAR or EPOXYCOQUE 401 for shaving.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
1	ZP 632 632.051	8	...	75	40	12	693 (20)	
3	HP 663 (*) 663.202	24	72	200	125	4	693 (10)	If 72 hours pass from application, sand with P 180.
1	DELTA 2000 653. ...	4	8	95	40	11	693 (10)	See above.
2	Antifouling of choice (see p. 4)	24	...	110	50	10	703 (5)	Apply to DELTA 2000 within 8 hours. Otherwise, sand with P 240 when dry. Launch after min. 24 hrs.

(*) HP 663 is available only in 16 l containers; for small boats use DELTA UC HB

New or restored boats



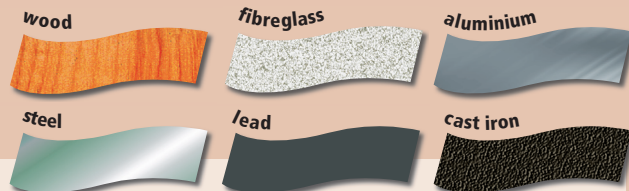
Preparation:

Wash with a high pressure water jet and suitable detergent and then rinse with fresh water. Roughening sandblast with fine sand or sand dry with P100; blow well with air and remove all dust. If profiling is necessary, after applying DELTA 2000, use EPOLIGHT for large imperfections and/or EPOMAR or EPOXYCOQUE 401 for shaving.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
1	DELTA 2000 653. ...	12	72	95	40	11	693 (10)	If 72 hours pass from application, sand with P 180.
3	HP 663 (*) 663.202	24	72	200	125	4	693 (10)	See above
1	DELTA 2000 653. ...	4	8	95	40	11	693 (10)	See above.
2	Antifouling of choice (see p. 4) (**)	24	...	110	50	10	703 (5)	Apply to DELTA 2000 within 8 hours. Otherwise, sand with P 240 when dry. Launch after min. 12 hrs.

(*) HP 663 is available only in 16 l containers; for small boats use DELTA UC HB

(**) Use an antifouling specific for aluminium



Boats to be repainted

Preparation:

Wash with a high-pressure fresh water jet. Lightly sand wet with Scotch Brite; remove all dust and clean in general. If profiling is necessary, prior to applying DELTA 2000 (no VTR or wood), (sanded steel and aluminium), use EPOLIGHT for large imperfections and/or EPOMAR or EPOXYCOQUE 401 for shaving.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
1	MISTRAL undercoat 628.051	8	...	200	60	5,5	703 (10)	Apply to clean and dry old antifouling.
2	Antifouling of choice (see p. 4)	6	...	110	50	10	703 (5)	Launch after min. 12 hrs.