

# Masts and Outboards/Superstructures: Limber boards-handrails-gunwales etc.

## Boats to be repainted


 wood in view

### Preparation:

Scrape the areas that are scaling and sand with P 240 or grey Scotch Brite; remove all dust and clean.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
<b>Single component cycle</b> on old synthetic varnish								
3	ALTURA UV 643.000 or SUNGLOSS 667.000	18	...	70	30	16	703	Sand between coats with P400 or grey Scotch Brite
3	SUNGLOSS 667.000	18	...	60	30	16	703 (10)	
<b>Two-component cycle</b> on old two-component varnish								
3	CHALLENGER UV 685.000	12	36	125	50	9	697 (10-20)	See above.

## New or restored boats


 wood in view

### Preparation:

The wood must be perfectly dry and free from all traces of dirt, grease, dust or old paint. Sand with P 100.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
<b>Single component cycle</b>								
1	BIOWOOD 647. ...	12	...	60	10	15	703 (15)	Sand between coats with P360
1	ALTURA UV 643.000 or SUNGLOSS 667.000	18	...	50	20	25	703 (30)	
1	SUNGLOSS 667.000	18	...	60	30	16	703 (10)	
5-6	ALTURA UV 643.000 or SUNGLOSS 667.000	18	...	70	30	16	703 (10)	Sand between coats with P400 or grey Scotch Brite
5-6	SUNGLOSS 667.000	18	...	60	30	16	703 (10)	
<b>Two-component cycle</b> on old two-component varnish								
1-2	POLYWOOD 671. ...	2	24	60	30	17	697	Sand between coats with P400 or grey Scotch Brite
4-5	CHALLENGER UV 685.000	12	36	125	50	9	697 (10-20)	See above.