

Propellers/Shafts/Rudders/Stern-gear

New or restored boats



Preparation:

Carefully clean the surface; remove grease if necessary, do not use paint remover. Rub with P220 (for bronze use P80; do not use fine sandpaper or mechanical instruments), then remove dust with a new brush. We recommend carrying out this procedure before intervening on the bottom. The longer the cycle dries, the better the final result will be.

Nr. coats	Product Code	Interval between coats		Thickness of layer in µm per coat		Theor. coverage mq/L per coat	Thinner (%)	Application remarks
		min. (hrs)	max. (hrs)	wet	dry			
1	ORION PRIMER 664.071	6	24	80	20	13	693 (5)	Carry out the pre-treatment before painting the bottom.
2	ORION EXTRA 618. ...	12	72	130	40	7	693 (5)	

Boats to be repainted



Preparation:

Carefully clean the surface; remove grease if necessary, do not use paint remover. Rub with P220 (for bronze use P80; do not use fine sandpaper or mechanical instruments), then remove dust with a new brush. We recommend carrying out this procedure before intervening on the bottom. The longer the cycle dries, the better the final result will be.

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